

● RT700 Series 84352T ● RT650 Series 84302T

加工材質 WORKING MATERIAL	耐熱合金鋼 ALLOY STEELS HEAT RESISTANT STEELS			硬化鋼 HARDENED STEELS						銅 COPPER		
	HRC30~HRC45			HRC45~HRC55			HRC55~HRC65					
硬度 HARDNESS												
外徑 DIAMETER	R.P.M	FEED	ap(mm)	RPM	FEED	ap(mm)	RPM	FEED	ap(mm)	RPM	FEED	ap(mm)
R0.5*2	17,600~ 24,200	600~ 850	0.008~ 0.080	15,400~ 17,600	470~ 540	0.007~ 0.065	15,400~ 17,600	440~ 500	0.006~ 0.060	24,000~ 49,500	1,100~ 2,200	0.012~ 0.120
R0.75*3	11,000~ 14,300	580~ 760	0.031~ 0.048	10,000~ 11,500	480~ 540	0.025~ 0.039	10,000~ 11,500	420~ 480	0.023~ 0.036	17,000~ 28,500	1,100~ 1,950	0.046~ 0.072
R1*4	8,500~ 11,000	590~ 800	0.024~ 0.160	7,900~ 8,800	470~ 530	0.020~ 0.130	7,900~ 8,800	440~ 480	0.018~ 0.120	12,600~ 24,000	1,100~ 2,150	0.036~ 0.240
R1.5*6	5,700~ 8,200	730~ 1,000	0.064~ 0.240	5,300~ 5,800	590~ 650	0.052~ 0.195	5,300~ 5,800	550~ 620	0.048~ 0.120	11,900~ 17,000	1,850~ 2,700	0.096~ 0.360
R2*7	4,300~ 6,200	680~ 990	0.080~ 0.320	3,950~ 4,400	550~ 620	0.065~ 0.026	3,850~ 4,400	530~ 570	0.060~ 0.240	6,600~ 12,500	1,260~ 2,500	0.120~ 0.480
切削深度 DEPTH OF CUT												