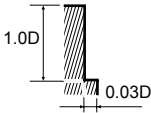


• A700 Series 11352T • A650 Series 11352T / 11352TB

加工材質 WORKING MATERIAL	耐熱合金鋼 ALLOY STEELS HEAT RESISTANT STEELS		硬化鋼 HARDENED STEELS									
	HRC30~HRC40		HRC40~HRC50		HRC50~HRC55		HRC55~HRC60		HRC60~HRC65		HRC65~HRC70	
硬度 HARDNESS	R.P.M	FEED	R.P.M	FEED	R.P.M	FEED	R.P.M	FEED	R.P.M	FEED	R.P.M	FEED
外徑 DIAMETER												
1	48000	750	38000	570	25500	360	20500	215	16000	135	12500	85
2	33300	850	26000	680	17500	420	14500	260	11000	160	9500	115
3	21800	850	17300	680	11500	420	9500	260	7500	160	6400	115
4	16700	880	13200	700	8800	440	7200	270	5600	170	4750	118
5	15700	1000	12500	805	8300	500	6400	285	5100	180	4450	132
6	13100	950	10350	770	6900	480	5300	280	4200	180	3700	130
8	9880	930	7800	720	5200	445	4000	255	3200	165	2800	120
10	7800	850	6150	680	4100	415	3200	240	2550	155	2200	112
12	6650	850	5250	680	3500	415	2650	240	2100	155	1860	112
16	4900	730	3900	580	2600	365	2000	210	1600	135	1400	95
20	3900	660	3100	525	2050	335	1600	195	1300	125	1100	85
切削深度 DEPTH OF CUT	 <p>The diagram illustrates a cutting operation on a cylindrical workpiece. A vertical dimension line on the left indicates a cutting depth of 1.0D. A chamfered lead-in section is shown at the bottom right, with a dimension line indicating a chamfer of 0.03D.</p>											