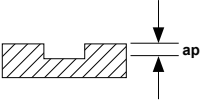


## • RT550 Series 14352T

加工材質 WORKING MATERIAL	一般鋼 Mild Steel			耐熱合金鋼 ALLOY STEELS HEAT RESISTANT STEELS			硬化鋼 HARDENED STEELS																						
硬度 HARDNESS	(~750N/mm <sup>2</sup> )			~HRC30			HRC30~HRC40			HRC40~HRC45			HRC45~HRC55																
外徑 DIAMETER	R.P.M	FEED	ap(mm)	RPM	FEED	ap(mm)	RPM	FEED	ap(mm)	RPM	FEED	ap(mm)	RPM	FEED	ap(mm)														
1	26500	600	21500	500	17500	400	15000	250	9500	80	300	0.03	24000	150	0.019														
1.5	17500	600	14000	500	11500	400	10000	250	6350	80	250	0.014	21000	100	0.009														
2	13000	600	10500	500	8900	400	7600	250	4750	80	180	0.004	-	-	-														
2.5	10400	600	8400	500	7100	400	6100	250	3800	80	600	0.04	17000	400	0.03														
切削深度 DEPTH OF CUT													<table border="1"> <tr> <td></td> <td>ap</td> </tr> <tr> <td>Dc&lt;Ø1</td> <td>0.01D</td> </tr> <tr> <td>Ø1≤Dc</td> <td>0.02D</td> </tr> </table>			ap	Dc<Ø1	0.01D	Ø1≤Dc	0.02D									
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