

● RP650 Series 24352T

加工材質 WORKING MATERIAL		硬化鋼 HARDENED STEELS					
硬度 HARDNESS		~HRC45		HRC55~HRC65		HRC55~HRC65	
外徑 DIAMETER		R.P.M	FEED	R.P.M	FEED	R.P.M	FEED
1	6	20500	1050	18000	835	15500	605
	8	18000	800	15500	650	13500	470
	10	16500	650	14500	530	12500	380
	12	15500	565	13500	460	11500	335
1.5	8	16000	1250	15500	1100	12500	750
	10	14500	1000	13500	900	11000	625
	12	13500	900	12500	790	10500	550
	16	9150	525	8650	460	7150	320
2	8	13000	1450	13000	1300	11500	1000
	10	12000	1300	12000	1150	11000	905
	12	11500	1150	11500	1050	10000	810
	16	10000	900	10000	800	8900	630
	20	9300	730	9300	650	8250	510
2.5	10	11500	1600	10500	1200	9150	1000
	20	8900	1000	8000	740	7150	630
3	12	9550	1500	8600	1150	7650	825
	16	8500	1200	7650	910	6800	660
	20	7400	985	6700	750	5950	545
	25	7100	830	6400	635	5700	460
切削深度 DEPTH OF CUT							