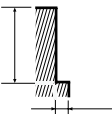


- X550R Series 21404T • X550RL Series 21404T
- CS100R Series 11454T

加工材質 WORKING MATERIAL	一般鋼 Mild Steel		耐熱合金鋼 ALLOY STEELS HEAT RESISTANT STEELS		硬化鋼 HARDENED STEELS				鈦合金 Titanium Alloy Steel															
硬度 HARDNESS	(~750N/mm ²)		~HRC30		HRC30~HRC40		HRC40~HRC45		HRC45~HRC55															
外徑 DIAMETER	R.P.M	FEED	R.P.M	FEED	R.P.M	FEED	R.P.M	FEED	R.P.M	FEED														
6	5300	1250	4150	945	3500	700	3300	660	3200	545														
8	4000	1250	3100	895	2650	660	2450	640	2400	555														
10	3200	1100	2500	855	2100	605	1950	590	1900	525														
12	2650	1100	2050	850	1750	565	1650	535	1600	475														
16	2000	955	1550	745	1300	500	1250	445	1200	400														
切削深度 DEPTH OF CUT	<table border="1"> <tr> <td>ap</td> <td>ae</td> </tr> <tr> <td>1.5D</td> <td>0.2D</td> </tr> </table> 				ap	ae	1.5D	0.2D	<table border="1"> <tr> <td>ap</td> <td>ae</td> </tr> <tr> <td>1.5D</td> <td>0.1D</td> </tr> </table>				ap	ae	1.5D	0.1D	<table border="1"> <tr> <td>ap</td> <td>ae</td> </tr> <tr> <td>1D</td> <td>0.05D</td> </tr> </table>				ap	ae	1D	0.05D
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ap	ae																							
1D	0.05D																							