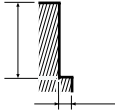
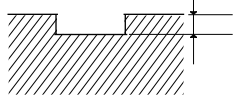


- AC100 Series 11452 / 11552 / 11452T / 14452T
- AC100P Series 11452 / 11552

加工材質 WORKING MATERIAL	側面切削 Side Milling				溝切削 Slotting									
	鋁合金 Aluminum Alloy		銅合金 Copper Alloy		鋁合金 Aluminum Alloy		銅合金 Copper Alloy							
外徑 DIAMETER	R.P.M	FEED	R.P.M	FEED	R.P.M	FEED	R.P.M	FEED						
1	32000	220	23500	220	32000	220	23500	220						
2	32000	420	11500	215	23500	310	11500	215						
3	21000	700	7950	250	15500	515	7950	250						
4	15500	725	5950	280	11500	540	5950	280						
5	12500	760	4750	295	9500	575	4750	295						
6	10500	830	3950	310	7950	630	3950	310						
8	7950	890	2950	350	5950	665	2950	350						
10	6350	995	2350	365	4750	745	2350	365						
12	5300	1050	1950	390	3950	790	1950	390						
14	4500	1050	1700	395	3400	795	1700	395						
16	3950	1050	1450	390	2950	795	1450	390						
18	3500	1050	1300	390	2650	795	1300	390						
20	3150	1050	1150	385	2350	785	1150	385						
切削深度 DEPTH OF CUT	<table border="1"> <tr><td>ap</td><td>ae</td></tr> <tr><td>1.5D</td><td>0.1D</td></tr> </table> 				ap	ae	1.5D	0.1D	<table border="1"> <tr><td>ap</td></tr> <tr><td>1D</td></tr> </table> 				ap	1D
ap	ae													
1.5D	0.1D													
ap														
1D														