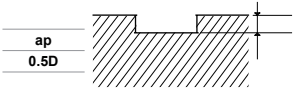
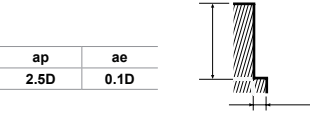


## ● AC100 Series 12452 / 12552 / 12452T

| 加工材質<br>WORKING<br>MATERIAL | 溝切削 Slotting                                                                      |      | 側面切削 Side Milling                                                                  |      |                     |      |
|-----------------------------|-----------------------------------------------------------------------------------|------|------------------------------------------------------------------------------------|------|---------------------|------|
|                             | 鑄鐵<br>Cast Iron                                                                   |      | 鋁合金<br>Aluminum Alloy                                                              |      | 銅合金<br>Copper Alloy |      |
| 外徑 DIAMETER                 | R.P.M                                                                             | FEED | R.P.M                                                                              | FEED | R.P.M               | FEED |
| 3                           | 5300                                                                              | 180  | 13000                                                                              | 390  | 6350                | 195  |
| 4                           | 3950                                                                              | 185  | 9900                                                                               | 400  | 4750                | 210  |
| 5                           | 3150                                                                              | 195  | 7950                                                                               | 400  | 3800                | 245  |
| 6                           | 2650                                                                              | 210  | 6600                                                                               | 450  | 3150                | 260  |
| 8                           | 1950                                                                              | 215  | 4950                                                                               | 500  | 2350                | 275  |
| 10                          | 1550                                                                              | 240  | 3950                                                                               | 600  | 1900                | 295  |
| 12                          | 1300                                                                              | 260  | 3300                                                                               | 630  | 1550                | 305  |
| 切削深度<br>DEPTH<br>OF CUT     |  |      |  |      |                     |      |