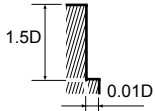


- **A700 Series 12352T / 12354T / 12454T**
- **A650 Series 12352T / 12354T / 12454T**

| 加工材質 WORKING MATERIAL | 耐熱合金鋼 ALLOY STEELS HEAT RESISTANT STEELS | | 硬化鋼 HARDENED STEELS | | | |
|-----------------------------|---|------|------------------------|------|-------------|------|
| | HRC30~HRC40 | | HRC40~HRC55 | | HRC55~HRC65 | |
| 硬度 HARDNESS | HRC30~HRC40 | | HRC40~HRC55 | | HRC55~HRC65 | |
| 外徑 DIAMETER | R.P.M | FEED | R.P.M | FEED | R.P.M | FEED |
| 6 | 3180 | 770 | 3180 | 575 | 2540 | 455 |
| 8 | 2390 | 720 | 2390 | 575 | 1910 | 455 |
| 10 | 1910 | 685 | 1910 | 575 | 1520 | 455 |
| 12 | 1580 | 660 | 1580 | 575 | 1270 | 455 |
| 14 | 1370 | 620 | 1370 | 540 | 1090 | 430 |
| 16 | 1190 | 575 | 1190 | 505 | 960 | 410 |
| 18 | 1070 | 730 | 1070 | 685 | 850 | 550 |
| 20 | 960 | 660 | 960 | 695 | 770 | 560 |
| 切削深度 DEPTH OF CUT |  | | | | | |